

SHOWCASE

Showcase

CDE100 device can translate ETH/CAN messages via two different protocols. It is a set of values that are send/received via TCP socket on port 3333.

Data can be translated via BINARY or ASCII protocol, for detailed information please seek official documentation

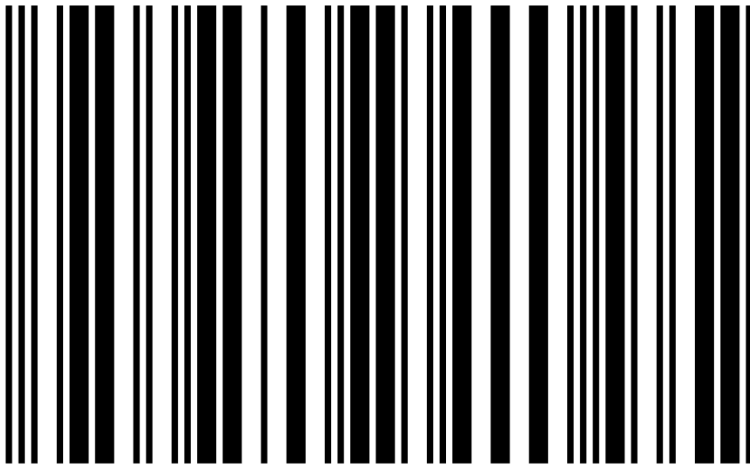
Barcodes

Application developed supports only barocdes with numbers, which means that we can user **EAN**, **UPC** or **ITF** type barcodes

Below you can find barcode numbers that application will demonstrate.

ITF

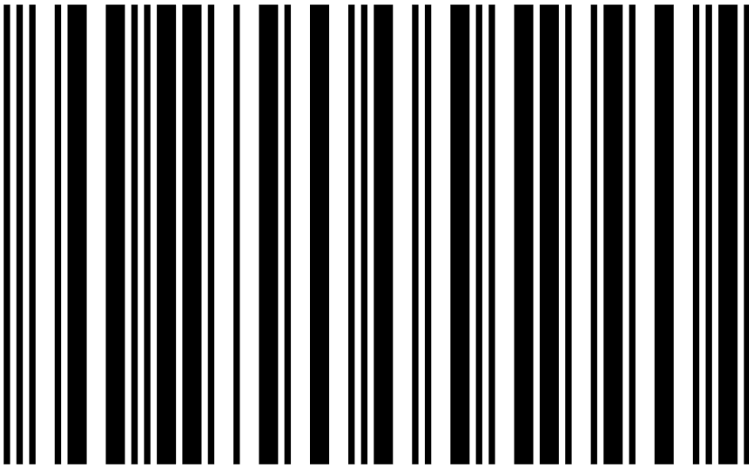
87123123319



19245672347



56756856856



EAN - 8

69244063



ASCII protocol

In this section we will demonstrate how the app works with ascii protocol.

Sending code to CDE

```
Barcode scanned: 87123123319
```

```
Barcode sent to CDE100: 32,S,8,0000001448F15C77
```

```
Barcode scanned: 19245672347
```

```
Barcode sent to CDE100: 32,S,8,000000047B21A79B
```

```
Barcode scanned: 56756856856
```

```
Barcode sent to CDE100: 32,S,8,0000000D36F8E818
```

```
Barcode scanned: 69244063
```

```
Barcode sent to CDE100: 32,S,8,00000000420949F
```

NOTE: CDE100 then receives and converts the ethernet frame to CAN frame and sends it to TDC-E

Explaining the AppSpace application

Code example can be found inside this project.

`sendingQRcode_ASCII` appspace app is used for simulating the Barcode and sending it to another app called `recQRcode_ASCII` which is used to format the Barcode as Ethernet frame.

Protocol Description

Protocol is divided into four (in some cases three) segments, separated with a comma character (ASCII: 0x2C) and terminated with new-line character (ASCII: 0x0A)

ETH/CAN message segments are:

- CAN ID - String-encoded, decimal value
- Range: 0 -> 2²⁹
- CAN ID type - Single-character
- Range: S → Standard type, E → Extended type
- CAN DLC - String-encoded, decimal value
- Range: 0 → 8 (If 0, data part must be omitted)
- Data - (Optional) String-encoded, hexadecimal value(s)
- Range: 00 → FF (per byte)

Formating Barcode to Ethernet Frame

This section will explain the most important part of creating a proper ethernet frame. Only snippet of sample code will be explained

Inside `main.lua` script of `recQRcode_ASCII` application you can find the example code.

```
local function createCANMessage (code)
-- random ID
local canID = 0x20
-- Standard CAN ID type
local canIDType = 'S'
-- number of data, max size is 8 bytes
local canDLC = 8

-- Base message structure
```

```

local message = tostring(canID) .. ',' .. canIDType .. ',' ..
tostring(canDLC) .. ','

-- Formatting code as hex with padding
local code_str = string.format('%02X', tostring(code))
local padding_length = 16 - #code_str
local padded_msg = string.rep('0', padding_length) .. code_str

-- Complete message
return message .. padded_msg .. '\n'

```

This Lua function `createCANMessage(code)` generates a CAN message string. It starts by setting a fixed CAN ID (0x20), a message type ('S' for standard), and a data length of 8 bytes. The function then formats the code parameter as a 2-digit hexadecimal string, pads it with leading zeros if necessary, and appends it to the message. The output is a message string that includes the CAN ID, type, data length, and the padded hexadecimal code, followed by a newline character.

Receiving code on TDC-E

To show received CAN messages use `candump can1` or `candump can0` depending on which CAN interface you use on TDC-E.

Candump output

```

<0x020> [8] 00 00 00 14 48 f1 5c 77
<0x020> [8] 00 00 00 04 7b 21 a7 9b
<0x020> [8] 00 00 00 0d 36 f8 e8 18
<0x020> [8] 00 00 00 00 04 20 94 9f

```

Candump is used here so we really confirm that the CAN message really came to TDC-E device.

Another way to confirm that messages are received on CDE100 is through WEB user interface on ip address of CDE 100. As you can see on image below.

As long as frames are being received and transmitted, you are good to go. If frames are not received

or they are going to `Frames Transmit Errors`, then you should have to check how ethernet frame is formatted. Ethernet frame formatting will be showcased down below.

If we want to manipulate the CAN frame, to recreate Barcode from it, this can be done by simple Go application.

Inside the folder `go_CDE100_Ascii` you can find all `main.go` and `initial-setup.sh`, make sure shell script has executable mod.

Go application output

```
Received CAN message: 0000001448f15c77
```

```
Scanned QR number: 87123123319
```

```
Received CAN message: 000000047b21a79b
```

```
Scanned QR number: 19245672347
```

```
Received CAN message: 0000000d36f8e818
```

```
Scanned QR number: 56756856856
```

```
Received CAN message: 000000000420949f
```

```
Scanned QR number: 69244063
```

Explaining the Go application

Code example can be found inside this project.

`go_CDE100_Ascii` go lang app is used for formatting CAN message into Barcode.

Formatting received CAN message

This section will explain the most important part of formatting a CAN message into real Barcode.

Inside `main.go` script of `go_CDE100_Ascii` application you can find the example code.

```
func convertBytesToInt(frame []byte) uint64 {
    hexString := fmt.Sprintf("%x", frame)
    fmt.Println("Received CAN message:", hexString)

    parsedInt, err := hex.DecodeString(hexString)
    if err != nil {
        log.Fatalf("Error parsing hexadecimal string: %v", err)
    }
    var number uint64
    for i := 0; i < len(parsedInt); i++ {
        number = number*256 + uint64(parsedInt[i])
    }
}
```


- CAN ID type - 1 byte binary value
 - Range: 0 → Standard, 1 → Extended 2 → Heartbeat
- CAN DLC - 1 byte binary value
 - Range: 0 → 8
- Data - 8x 1 byte binary value
 - Range: 0 → 255 (per byte)
 - Unused values must be padded with zeros.

Formating Barcode to Ethernet Frame

This section will explain the most important part of creating a proper ethernet frame. Only snippet of sample code will be explained

Inside `main.lua` script of `recQRcode_BINARY` application you can find the example code.

```

local function parseCodeToData (code)
local data = {}
local i = 1
while i <= 8 do
  data[i] = code % 256
  code = math.floor (code / 256)
  i = i + 1
end
return data
end

local function parseCanID (canID)
local canIDBytes = {}
local j = 1
while j <= 4 do
  canIDBytes[j] = math.floor (canID / 256^(4 - j)) % 256
  j = j + 1
end
return canIDBytes
end

```

The `parseCodeToData` function converts a given number (Barcode) into an array of 8 bytes, where each byte is obtained by repeatedly dividing the number by 256 and extracting the remainder.

The `parseCanID` function converts a CAN ID (a 32-bit value) into an array of 4 bytes, extracting each byte by shifting and masking the value according to the CAN ID's byte positions. Both functions break down a larger numeric value into its byte-wise components for further processing.

Why are we dividing the number by 256 and extracting the remainder?

A byte consists of 8 bits, and 256 is 2^8 , which is the number of possible values a byte can hold (ranging from 0 to 255).

By dividing the number by 256, we shift the digits and reduce the number, effectively isolating each byte. This allows us to extract the least significant byte by taking the remainder ($\% 256$), and then reduce the number by dividing by 256 to extract the next byte.

For example, if the number is 1234, dividing by 256 helps separate it into two parts:

The least significant byte is found by $1234 \% 256 = 210$.

The next byte is obtained by dividing $1234 // 256 = 4$.

By iteratively dividing the number by 256, we move through each byte in the number, starting with the least significant byte and proceeding to the more significant bytes.

Receiving code on TDC-E

To show received CAN messages use `candump can1` or `candump can0` depending on which CAN interface you use on TDC-E.

Candump output

```
<0x014> [8] 77 5c f1 48 14 00 00 00
<0x014> [8] 9b a7 21 7b 04 00 00 00
<0x014> [8] 18 e8 f8 36 0d 00 00 00
<0x014> [8] 9f 94 20 04 00 00 00 00
```

Candump is used here so we really confirm that the CAN message really came to TDC-E device.

Another way to confirm that messages are received on CDE100 is through WEB user interface on ip address of CDE 100. As you can see on image below.



The screenshot shows the SICK CDE100 web interface. The top navigation bar includes 'SICK', 'STATISTICS', 'HISTORY', and a refresh icon. The left sidebar contains navigation options: 'MAIN', 'CONFIGURATION', 'STATISTICS' (highlighted), and 'FIRMWARE UPDATE'. The main content area displays statistics for device 'CDE100' (IP: 1.0.0.20, ID: 123456). The 'General' section shows 'Boot Count: 124'. The 'CAN Statistics' section shows: 'CAN Frames Received: 0', 'CAN Frames Transmitted: 1527', 'CAN Receive Overrun: 0', and 'CAN Frames Transmit Errors: 0'. The 'Ethernet Statistics' section shows: 'Ethernet Frames Received: 1527', 'Ethernet Frames Transmitted: 0', and 'Ethernet Frames Transmit Errors: 0'. A 'Reset statistics' button is located at the bottom of the statistics area.

As long as frames are being received and transmitted, you are good to go. If frames are not received or they are going to `Frames Transmit Errors`, then you should have to check how ethernet frame is formatted. Ethernet frame formatting will be showcased down below.

If we want to manipulate the CAN frame, to recreate Barcode from it, this can be done by simple Go application.

Inside the folder `go_CDE100_Binary` you can find all `main.go` and `initial-setup.sh`, make sure shell script has executable mod.

Go application output

```
Received CAN message: 119 92 241 72 20 0 0 0
Scanned QR number is: 87123123319

Received CAN message: 155 167 33 123 4 0 0 0
Scanned QR number is: 19245672347

Received CAN message: 24 232 248 54 13 0 0 0
Scanned QR number is: 56756856856

Received CAN message: 159 148 32 4 0 0 0 0
Scanned QR number is: 69244063
```

Explaining the Go application

Code example can be found inside this project.

`go_CDE100_Binary` golang app is used for formatting CAN message into Barcode.

Formatting received CAN message

This section will explain the most important part of formatting a CAN message into realBarcode.

Inside `main.go` script of `go_CDE100_Binary` application you can find the example code.

```
for {
    frame, err := canBus.Recv()
    if err != nil {
        log.Fatalf("Can not recv frame: %+v", err)
    }

    var x uint64 = 0
    fmt.Print("Received CAN message: ")
    for i := 0; i < len(frame.Data); i++ {

        fmt.Print(frame.Data[i], " ")
        //right byte is most important
        x += uint64(frame.Data[i]) * uint64(math.Pow(256, float64(i)))
    }
}
```

```
    print("\n")
    fmt.Println("Scanned QR number is:", x)
    print("\n")
}
```

This Go code snippet continuously receives CAN bus messages in a loop, extracting the data from each message. It then processes each byte of the message's data by multiplying it with powers of 256 (based on its position in the data array) and accumulating the result into a 64-bit unsigned integer x . After processing the data, it prints out the received CAN message and the calculated value of x , which represents a decoded Barcode.